

Trouble Shooting Veneer Rolls

Problem	Solution
<i>The lengths between finger joints are too short</i>	Minimum length standard is 4" with an average of 60" If a minimum length or fixed length is required consult the director of sales for custom production.
<i>The veneer grade or color is not what I wanted</i>	Edgemate does not specify special grades for edging. If a special veneer characteristic is required it is custom, refer to field sales or the Director of Sales.
<i>The fleece is pulling away from the veneer</i>	Confirm if replacement material is required. Then get the run date and work order number from the roll tag and forward a sample of the problem.
<i>The customer wants a volume of material that exceeds normal available from stock quantities</i>	Confirm all the information required and consult customer service for lead-time and availability.
<i>My preglued veneer is not sticking</i>	Confirm what temperature is being applied. The recommended application temp is 350 to 400 degrees F.
<i>The veneer is not trimming</i>	Replace trimming knives or adjust the feed speed.
<i>The finger joints are popping open or have pin holes</i>	Confirm if replacement material is required. Then get the run date and work order number from the roll tag and forward a sample of the problem.
<i>Finger joints are visible</i>	Every attempt is made to color match the joints but there can be up to four bundle changes within a roll where more dramatic changes can occur.
<i>The rolls appear to be different lengths</i>	Unless the difference is dramatic the thickness and levels of adhesive, and how tight the roll has been wound can affect the diameter of the roll slightly.
<i>The material appears to be too thin or thick</i>	Use a micrometer check the thickness in multiple locations within the roll. BSSH .022" BSWT .034" (+/- .002") are the target thickness.
<i>The material appears to be brittle</i>	Confirm the thickness and age of the material. Veneer can dry out if not stored correctly or is very old.
<i>How should I store the material?</i>	The material should be stored in the in the poly wrap or box it is supplied in or if removed storage in room with a relative humidity of 60 to 70% is best

Tracking

If a veneer appears to be bowed or will not track on an edgebander. Take a 6' to 8' piece of the material and check it against a straight edge. If the material is bowed more than 3/8" of an inch it may require replacement.